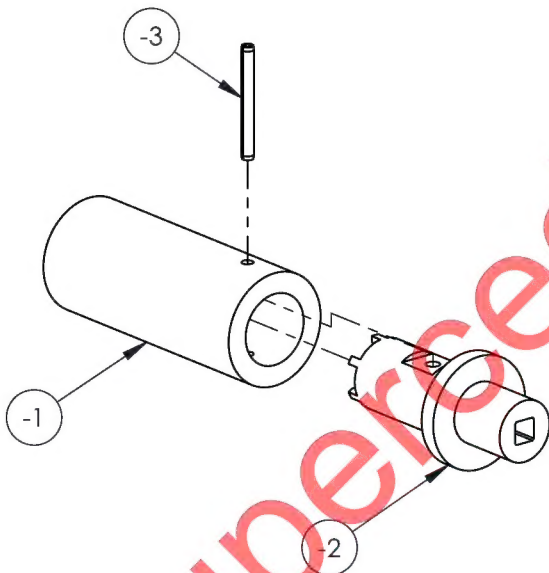


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		REPLACED DRILL ROD PIN WITH ROLL PIN, WAS .280 LONG.	8/27/07	WP	DW
2		CORRECTED -2A MATERIAL SIZE WAS Ø7/8 X 8-9/16.	7/11/08	WP	RW
3	15-0066	CH'D TOOL NUMBER WAS 6795635 IS RB6795635. -2A CH'D DIM WAS Ø1.250 IS (1.25). -2B CH'D B/O PART WAS #TM1 IS GFAT1E, CH'D DIM WAS Ø.513 +.000 - .001 IS Ø.512 +.000 - .001.. -3 ADDED B/O INFO PART NUMBER #90692A701.	3/26/2015	RJC	JAG



**UNDER REVIEW**

URF 19-749 19.05.30 (VM)

NOTE:

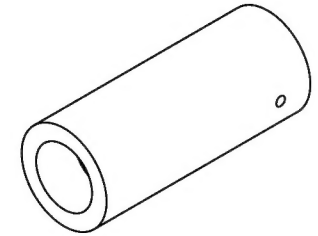
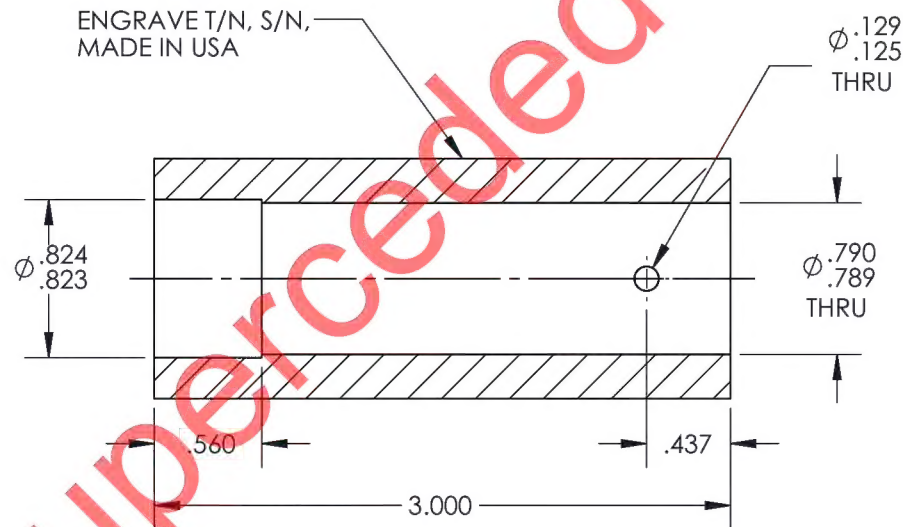
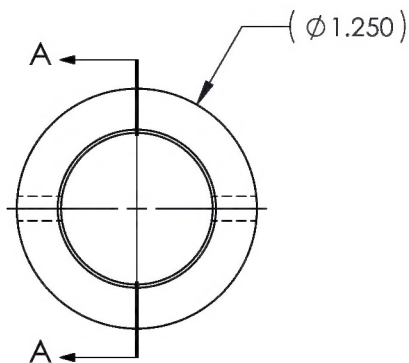
USED ON MODEL ROLLS ROYCE T63-A-5, YT63-A-5, 3, 1.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SLEEVE	DOM		2
	X		-2	1	SOCKET ASSEMBLY			3
	1		-2A	1	SOCKET	4140/4142		4
	1		-2B	1	SOCKET ADAPTER	STEEL	3/8 INT. DR X 1/4 EXT DR. (SNAP-ON #GFAT1E) MODIFIED	5
		B/O	-3	1	SLOTTED SPRING PIN	STEEL	Ø1/8 X 1-1/4 (MCMMASTER-CARR #90692A701)	1
	ASSY -2							

<b>DART AEROSPACE</b>	
TITLE WRENCH-INSTALLATION AND REMOVAL, GAS PRODUCER TURBINE TIE BOLT NUT	
DWG NO. RB6795635	REV 3
MAT'L	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SEE NOTE
SCALE 1:2	DATE 8/15/2007
SHEET 1 OF 5	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



SECTION A-A

**UNDER REVIEW**

URF 19-749 19.05.30 (VM)

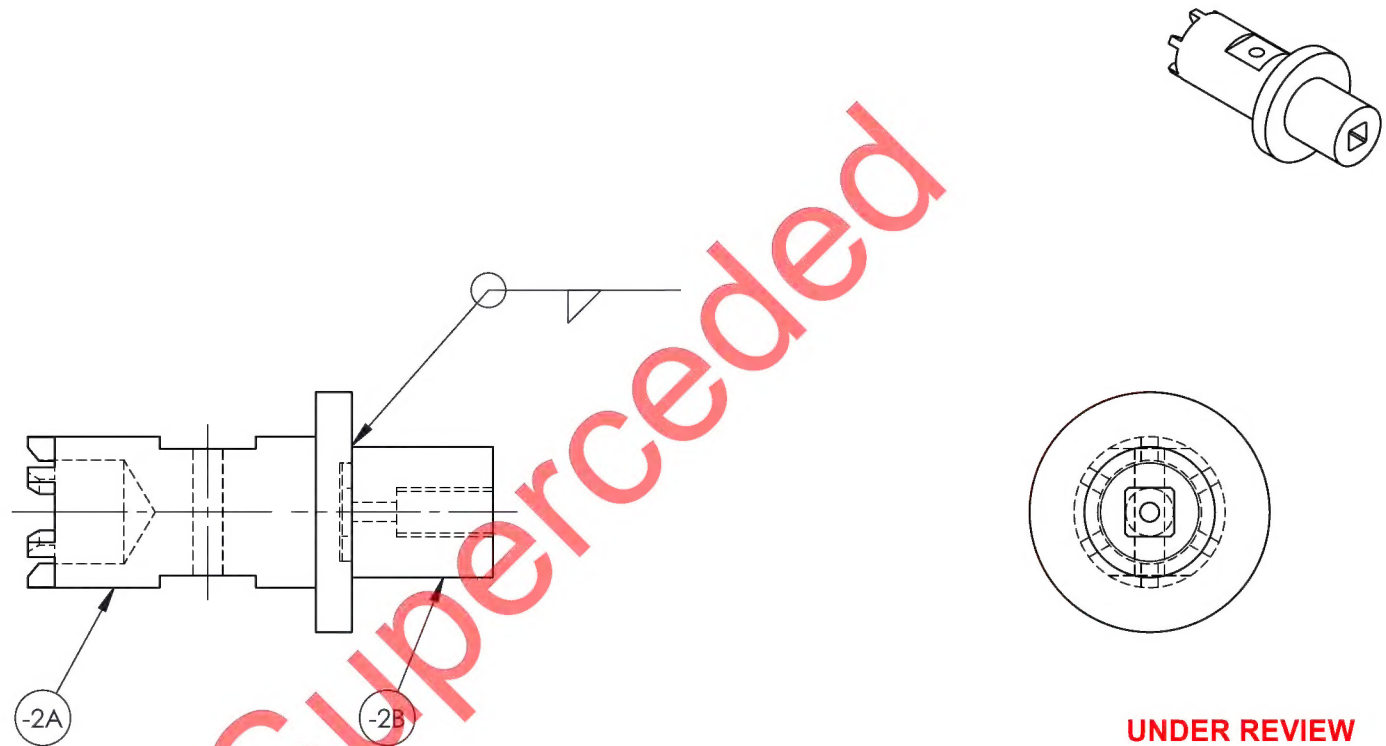
(-1)

SLEEVE

<b>DART AEROSPACE</b>	
TITLE WRENCH-INSTALLATION AND REMOVAL, GAS PRODUCER TURBINE TIE BOLT NUT	
DWG NO. RB6795635-1	REV 3
MAT'L DOM	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SEE NOTE SHT 1
SCALE 1:1	DATE 8/15/2007
SHEET 2 OF 5	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



**UNDER REVIEW**

URF 19-749 19.05.30 (VM)

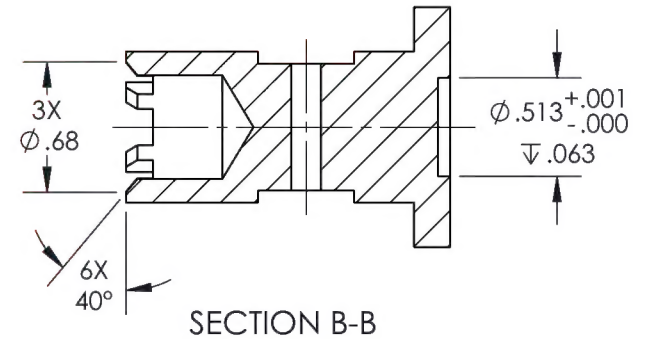
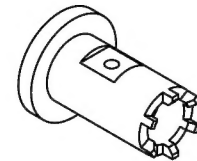
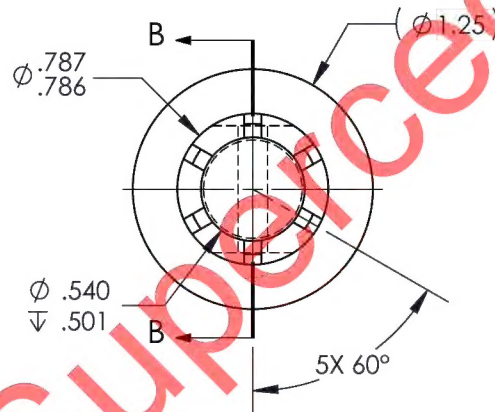
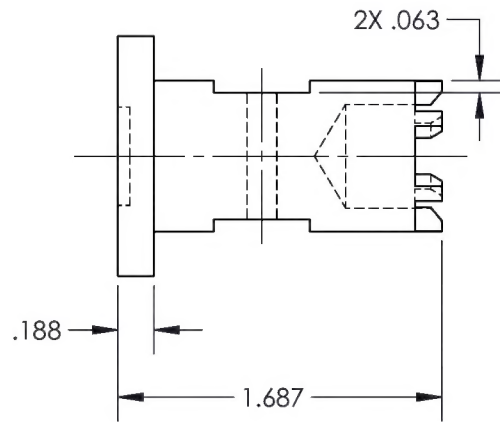
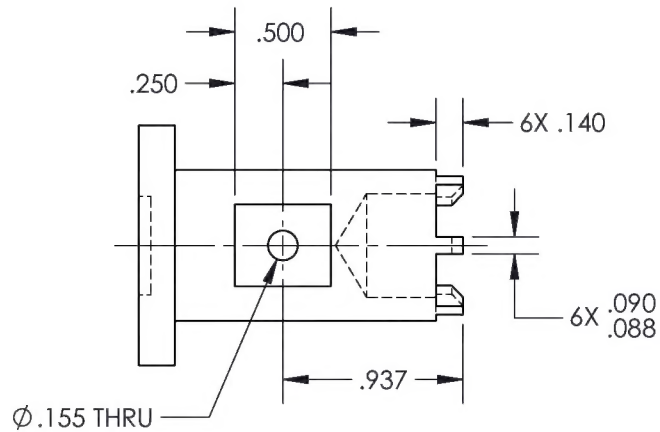
(-2)

SOCKET ASSEMBLY

<b>DART AEROSPACE</b>	
TITLE WRENCH-INSTALLATION AND REMOVAL, GAS PRODUCER TURBINE TIE BOLT NUT	
DWG NO. RB6795635-2	REV 3
MAT'L	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SEE NOTE SHT 1
SCALE 1:1	DATE 8/15/2007
SHEET 3 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3	15-0066	-2A CH'D DIM WAS Ø1.250 IS (1.25).	3/26/2015	RJC	JAG



**UNDER REVIEW**  
URF 19-749 19.05.30 (VM)

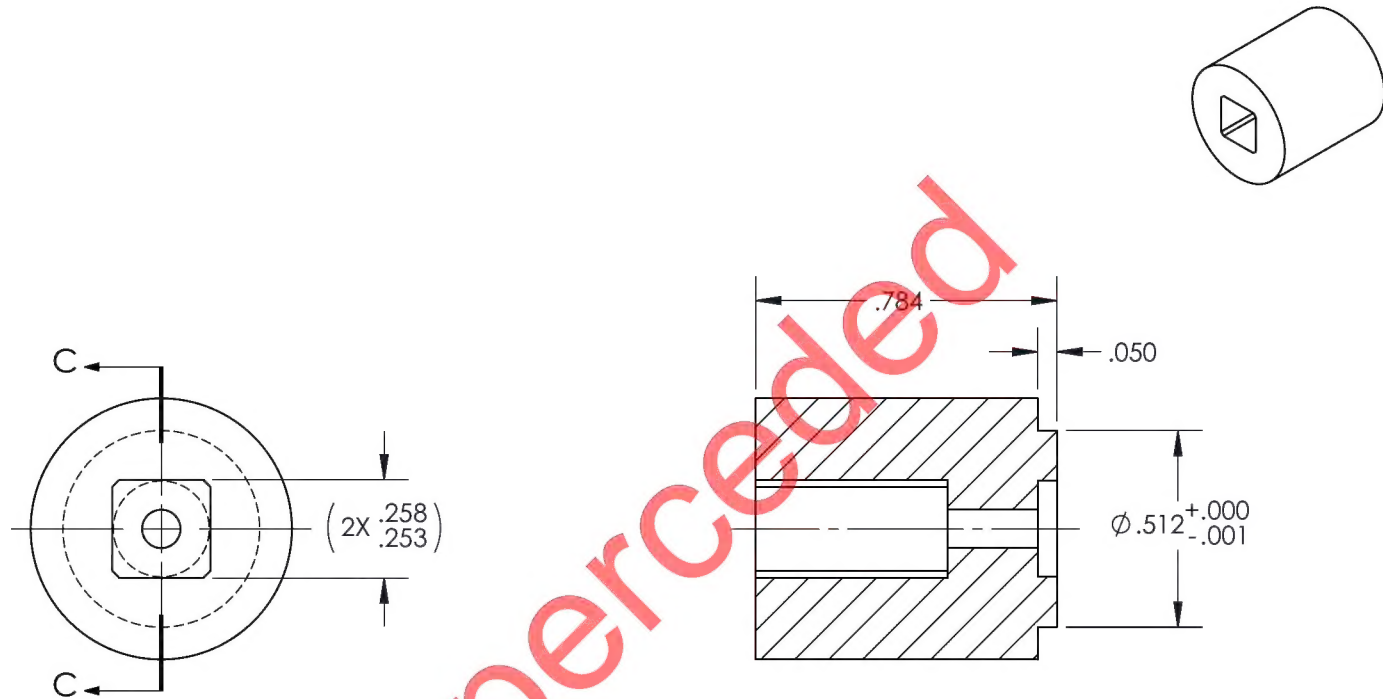
(-2A)

SOCKET

<b>DART AEROSPACE</b>	
TITLE WRENCH-INSTALLATION AND REMOVAL, GAS PRODUCER TURBINE TIE BOLT NUT	
DWG NO. RB6795635-2A	REV 3
MAT'L 4140/4142	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>P. Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT RC 36-40
.XX ± .01 ANGLES ± 5°	FINISH SEE -2
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SEE NOTE SHT 1
SCALE 1:1	DATE 8/15/2007
SHEET 4 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3	15-0066	-2B CH'D DIM WAS Ø.513 +.000 - .001 IS Ø.512 +.000 - .001.	3/26/2015	RJC	JAG



SECTION C-C

**UNDER REVIEW**  
URF 19-749 19.05.30 (VM)

(-2B)

SOCKET ADAPTER

<b>DART AEROSPACE</b>	
TITLE WRENCH-INSTALLATION AND REMOVAL, GAS PRODUCER TURBINE TIE BOLT NUT	
DWG NO. RB6795635-2B	REV 3
MAT'L STEEL	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH SEE -2
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SEE NOTE SHT 1
SCALE 2:1	DATE 8/15/2007
SHEET 5 OF 5	